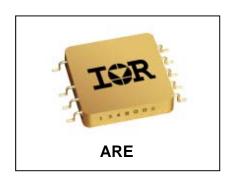
HIGH RELIABILITY RADIATION HARDENED LOW POWER DC-DC CONVERTER

100V Input, Single/Dual Output



Description

The ARE100 Series of DC-DC converters are low power radiation hardened, high reliability devices designed for radiation environments such as those encountered by geostationary earth orbit satellites, deep space probes and communication systems. Features include small size, high efficiency, low weight and a high tolerance to total ionizing dose, single event effects and environmental stresses such as temperature extremes, mechanical shock, and vibration. All components are fully de-rated to meet the requirements of MIL-STD-975, MIL-STD-1547 and NASA EEE-INST-002. Extensive documentation including Radiation Susceptibility, Thermal Analysis, Stress Analysis and MTBF are available.

The ARE100 converters incorporate a fixed frequency flyback topology with magnetic feedback. All models include an external inhibit port. They are encased in a hermetic 1.20" x 1.20" x 0.31" AlSi package and weigh less than 15 grams. The package utilizes rugged ceramic feed-through copper core pins and is hermetically sealed using laser welding.

Environmental screening includes temperature cycling, constant acceleration, fine and gross leak, and burn-in as specified by MIL-PRF-38534 for class K hybrids.

Non-flight versions of the ARE100 Series converters are available for system development purposes. Variations in electrical specifications and screening to meet custom requirements can be accommodated.

Features

- Total Dose Guaranteed to 100 kRads (Si)
- SEE with LET up to 64 MeV·cm²/mg
- Low Weight < 15 grams
- Magnetically Coupled Feedback
- 65V to 120V DC Input Range
- Up to 6W Output Power
- Single and Dual Output Models Include 3.3, 5, 6, 12, 15, ±5, ±12 and ±15V
- Low Quiescent Current
- High Efficiency to 80%
- -55°C to +85°C Operating Temperature Range
- 100MΩ @ 200V DC Isolation
- Under-Voltage Lockout
- Short Circuit and Overload Protection
- External Inhibit
- Output Adjustment / Remote Sense

Applications

- Geostationary Earth Orbit Satellites (GEO)
- Deep Space Satellites / Probes
- Strategic Weapons and Communication System



Circuit Description

The ARE100 Series converters utilize a flyback topology with a nominal switching frequency of 400 kHz. Electrical isolation and tight output regulation are achieved through the use of a magnetically coupled feedback.

Output current is limited under any load fault condition to approximately 165% of rated. The converter will resume normal operation when the load current is reduced below the current limit point. This protects the converter from both overload and short circuit conditions. There are no latching elements included in the load fault protection circuits to eliminate the possibility of falsely triggering the protection circuits during single event radiation exposure.

An under-voltage lockout circuit prohibits the converter from operating when the line voltage is too low to maintain the output voltage. The converter will not start until the line voltage rises to approximately 59 volts and will shut down when the input voltage drops below 57 volts. The hysteresis reduces the possibility of line noise interfering with the converter's start-up and shut down circuitry.

An external inhibit port is provided to control converter operation. The converters's operation is inhibited when this pin is pulled low. It is intended to be driven by an open collector device. The pin may be left open for normal operation and has a nominal open circuit voltage of about 12.75V.

Design Methodology

The ARE Series was developed using a proven conservative design methodology, which includes selecting radiation tolerant, and established reliability components and fully de-rating to the requirements of MIL-STD-975, MIL-STD-1547, and NASA EE-INST-002. Conservative de-rating of the radiation-hardened power MOSFET virtually eliminates the possibility of SEGR and SEB. A magnetic feedback circuit is utilized instead of opto-couplers to minimize temperature, radiation and aging sensitivity. PSPICE was used extensively to predict and optimize circuit performance for both beginning and end-of-life. Thorough design analyses include Radiation Susceptibility, Worst Case, Stress, Thermal, Failure Modes and Effects (FMEA) and Reliability (MTBF).



Specifications

Absolute Maximum Ratings		Recommended Operating Conditions			
Input Voltage	-0.5Vdc to +120Vdc	Input Voltage	+65Vdc to +110Vdc		
Output power	Internally limited	Output power	0 to Max. Rated		
Lead Temperature	+300°C for 10 seconds				
Operating temperature	-55°C to +125°C	Operating temperature	-55°C to +85°C		
Storage temperature	-55°C to +135°C	Operating temperature ¹	-55°C to +70°C		

Meets de-rating per MIL-STD-975, MIL-STD-1547, NASA EEE-INST-002 when Vin nominal is 100V and Vin worst case is 110V. (Note 13)

Electrical Performance Characteristics : BOL (Beginning of Life)

	O A	Group A Conditions $-55^{\circ}C \le T_{C} \le +85^{\circ}C$ Subgroup $V_{IN} = 100V \ DC \pm 5\%, \ C_{L} = 0uF$ unless otherwise specified		Limits		
Parameter	Subgroup			Nom.	Max.	Unit
Input Voltage (V _{IN})			65	100	110	V
Output Voltage (V _{OUT}) ARE10003R3S ARE10005S ARE10006S ARE10012S ARE10015S ARE10005D	1,2,3 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3	I _{OUT} = 100% rated load Note 4	3.27 4.95 5.94 11.88 14.85 ±4.95	3.30 5.00 6.00 12.00 15.00 ±5.00	3.33 5.05 6.06 12.12 15.15 ±5.05	V
ARE10012D ARE10015D	1,2,3 1,2,3		±11.88 ±14.85	±12.00 ±15.00	±12.12 ±15.15	
Output power (P _{OUT}) ARE10003R3S ARE10006S All others	1,2,3	V _{IN} = 65, 100, 110 Volts, Note 2	0 0 0		4.0 6.0 5.0	W
Output current (I _{OUT}) ARE10003R3S ARE10005S ARE10006S ARE10012S ARE10015S ARE10005D ARE10012D ARE10015D	1,2,3	V _{IN} = 65, 100, 110 Volts, Note 2 Either Output, Note 3 Either Output, Note 3 Either Output, Note 3	0 0 0 0 0 0		1.21 1.0 1.0 0.416 0.333 0.8 0.33 0.27	Α
Line regulation (VR _{LINE})	1,2,3	V_{IN} = 65, 100, 110 Volts I_{OUT} = 0, 50%, 100% rated, Notes 1, 4	-0.50		0.50	%
Load regulation (VR _{LOAD})	1,2,3	I _{OUT} = 0, 50%, 100% rated, Notes 1, 4 V _{IN} = 65, 100, 110 Volts	-1.0		1.0	%
Total regulation (Line and Load)	1,2,3	V_{IN} = 65, 100, 110 Volts I_{OUT} = 0, 50%, 100% rated, Dual Model is measured from + Output to -Output, Note 14	-1.0		1.0	%

For Notes to Electrical Performance Characteristics, refer to page 5



Electrical Performance Characteristics (continued)

		Conditions 55°C (T. (195°C)		Limits		
Parameter	Group A Subgroup	-55°C ≤ T _C ≤ +85°C V _{IN} = 100V DC ± 5%, C _L = 0uF unless otherwise specified	Min.	Nom.	Max.	Unit
Cross regulation (VR _{CROSS}) ARE10005D ARE10012D ARE10015D	1,2,3	Duals only, Note 5 V _{IN} = 65, 100, 110 Volts	-8.0 -5.0 -3.0		8.0 5.0 3.0	%
Input current (I _{IN})	1,2,3	I _{OUT} = 0, Pin 4 open Pin 4 shorted to Pin 2			8.0 1.5	mA
Switching frequency (F _s)	1,2,3	· ··· · · · · · · · · · · · · · · · ·	350	400	475	kHz
Output ripple (V _{RIP}) ARE10003R3S ARE10005S ARE10006S ARE10012S ARE10015S ARE10005D ARE10012D ARE10015D	1,2,3	V _{IN} = 65, 100, 110 Volts I _{OUT} = 100% rated load Notes 4, 6			35 50 60 80 80 50 80	mVp-p
Efficiency (E _{FF}) ARE10003R3S ARE10005S ARE10006S ARE10012S ARE10015S ARE10005D ARE10012D ARE10015D	1,2,3	I _{OUT} = 100% rated load Note 4	65 71 71 75 75 73 74 74	71 75 75 79 80 75 76 76		%
Enable Input (Inhibit Function) Open circuit voltage Drive current (sink) Voltage range	1,2,3	Note 1	11 -0.7		14 800 50	V µA V
Current Limit Point Expressed as a percentage of full rated load current	1,2,3	V _{OUT} = 90% of Nominal, Note 4	105		200	%
Power dissipation, load fault (P _D)	1,2,3	Short Circuit, Overload, Note 8			3.0	W
Output response to step load changes (V _{TLD})	4,5,6	Half Load to/ from Full Load, Notes 4,9	-300		300	mVpk
Recovery time, step load changes (T _{TLD})	4,5,6	Half Load to/from Full Load, Notes 4, 9,10			200	μs
Output response to step line changes (VT _{LN})	4,5,6	65V to/from 110V I _{OUT} =100% rated load, Notes 1, 4,11	-300		300	mVpk
Recovery time, step line changes (T _{TLN})	4,5,6	65V to/from 110V I _{OUT} =100% rated load, Notes 1,4,10,11			200	μs
Turn-on Response Overshoot (V _{OS}) Turn-on Delay (T _{DLY})	4,5,6	No Load, Full Load Notes 4,12	1.5		500 15	mV ms

For Notes to Electrical Performance Characteristics, refer to page 5



Electrical Performance Characteristics (continued)

Parameter	Group A	Conditions -55°C ≤ T _C ≤ +85°C	Limits				
Farameter	Subgroup	Subgroup $V_{IN} = 100V DC \pm 5\%$, $C_L = 0 uF$ unless otherwise specified		Nom	Max	Unit	
Capacitive Load (C _L) ARE10003R3S ARE10005S ARE10006S ARE10012S ARE10005D ARE10012D ARE10015D	1	I _{OUT} = 100% rated load No effect on DC performance Notes 1, 4, 7 Each output on duals			1000 700 500 100 80 300 90 60	μF	
Line Rejection	1	I _{OUT} = 100% rated load DC to 50 kHz, Notes 1, 4		50		dB	
Isolation	1	Input to Output or Any Pin to Case except Pin 1, test @ 200VDC	100			МΩ	
Device Weight					15	g	
MTBF		MIL-HDBK-217F2, SF, 35°C	4.0 x 10 ⁶			Hours	

Notes: Electrical Performance Characteristics

- 1. Parameter is tested as part of design characterization or after design changes. Thereafter, parameter shall be guaranteed to the limits specified.
- 2. Parameter verified during line and load regulation tests.
- 3. Output load current must be distributed such that at least 20% of the total load current is being provided by one of the outputs.
- 4. Load current split equally between outputs on dual output models.
- 5. Cross regulation is measured with 20% rated load on output under test while changing the load on the other output from 20% to 80% of rated.
- 6. Guaranteed for a D.C. to 20 MHz bandwidth. Tested using a 20 kHz to 10 MHz bandwidth.
- 7. Capacitive load may be any value from 0 to the maximum limit without compromising dc performance.
- 8. Overload power dissipation is defined as the device power dissipation with the load set such that V_{OUT} = 90% of nominal.
- 9. Load step transition time \geq 10 $\mu s.$
- 10 Recovery time is measured from the initiation of the transient to where V_{OUT} has returned to within ±1% of its steady state value.
- 11. Line step transition time \geq 100 μ s.
- 12. Turn-on delay time from either a step application of input power or a logic low to a logic high transition on the inhibit pin (Pin 4) to the point where V_{OUT} = 90% of nominal.
- 13. For ceramic capacitors with voltage stress less than 10V, derating requirements require minimum 100V rated capacitors. The product will use capacitors with a minimum rating of 16V.
- 14. Total regulation is +/- 3% for end of life.

Radiation Performance Characteristics

Test	Conditions		Тур	Max	Unit
Total Ionizing Dose (TID) (Gamma)	T _C = 25°C, Dose Rate = 14 - 50 Rads/s (Si) Operating bias applied during exposure, Half Rated Load, V _{IN} = 100V			150	kRrads (Si)
Single Event Effects (SEE) SEU, SEL, SEGR, SEB - Note 1	Heavy Ions (LET) Operating bias applied during exposure, Full Rated Load, V_{IN} = 65V, 100V, 110V - Note 2		61	64	MeV-cm ² /mg

Notes

- 1. Output perturbation is less than + 5% / -8% of nominal output voltage.
- 2. Beam condition: LET = 61±5% MeV.cm²/mg



ARE Series Output Voltage Adjustment:

Output of ARE series can be adjusted to be greater or less than the nominal output voltage with an external resistor. However, the ranges of the output voltages are limited depending on the model as specified in Table 1 and 2. An approximate value of the resistor can be determined using the following formula.

For Single Output Model: Radj = $[A - (B \times Vout)] / [(C \times Vout) - D]$ For Dual Output Model: Radj = $[A - (B \times 2Vout)] / [(C \times 2Vout) - D]$

Where:

Radj is the value of the external resistor in ohms and is connected as specified in Table 1 and 2. Power rating of the resistor shall be $\geq 0.125W$. A Metal film resistor with temperature coefficient a of $\leq \pm 50$ ppm and tolerance of $\leq 1\%$ is recommended. However, the final selection is dependent on specific design requirements.

Vout is the desired output voltage in volts.

A, B, C, and D are unique constants depending on the model as shown in Table 1 for Single Output models and Table 2 for Dual Output models.

Table 1: Single Output Voltage Ranges, Constants and Resistor connection by Model

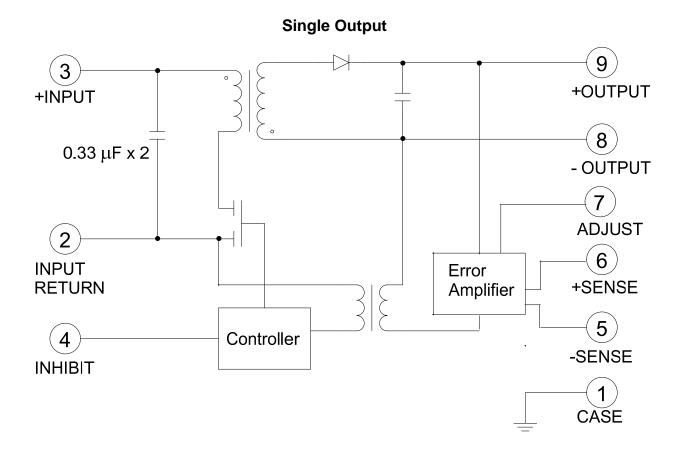
Model	Output Voltage Range	Radj connection between	А	В	С	D
ADE10002D2C	3.3 to 3.6	Pin 7 & Pin 5	122.4E+6	12.0E+6	10.0E+3	33.3E+3
ARE10003R3S	3.0 to 3.3	Pin 7 & Pin 6	49.0E+6	18.0E+6	4.0E+3	13.3E+3
ARE10005S	5.0 to 5.5	Pin 7 & Pin 5	1.8E+9	300.0E+6	10.0E+3	50.0E+3
	4.5 to 5.5	Pin 7 & Pin 6	700.0E+6	160.0E+6	4.0E+3	20.0E+3
ARE10012S	12.0 to 13.2	Pin 7 & Pin 5	4.8E+9	315.0E+6	10.5E+3	126.3E+3
ARE 100125	10.8 to 12.0	Pin 7 & Pin 6	1.9E+9	294.0E+6	4.2E+3	50.5E+3
ARE10015S	15.0 to 16.5	Pin 7 & Pin 5	5.8E+9	300.0E+6	10.0E+3	150.0E+3
	13.5 to 15.0	Pin 7 & Pin 6	2.3E+9	320.0E+6	4.0E+3	60.0E+3

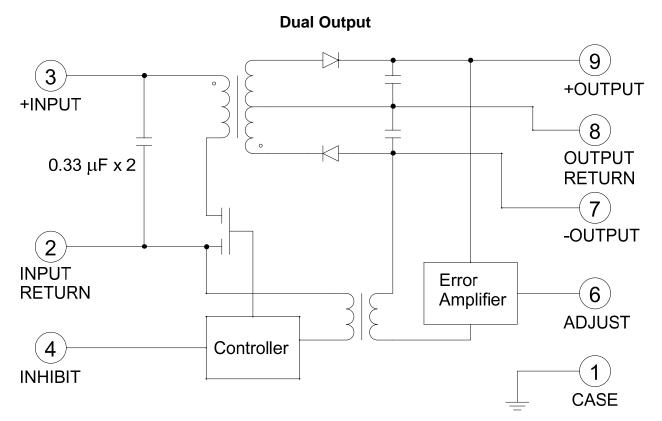
Table 2: Dual Output Voltage Ranges, Constants and Resistor connection by Model

Model	Output Voltage Range	Radj connection between	А	В	С	D
ADE10005D	5.0 to 5.5	Pin 6 & Pin 7	3.8E+9	300.0E+6	10.0E+3	100.0E+3
ARE10005D	4.5 to 5.5	Pin 6 & Pin 5	1.5E+9	240.0E+6	4.0E+3	40.0E+3
ARE10012D	12.0 to 13.2	Pin 6 & Pin 7	9.4E+9	300.0E+6	10.0E+3	240.0E+3
ARE 10012D	10.8 to 12.0	Pin 6 & Pin 5	3.7E+9	464.0E+6	4.0E+3	96.0E+3
ARE10015D	15.0 to 16.5	Pin 6 & Pin 7	11.8E+9	300.0E+6	10.0E+3	300.0E+3
	13.5 to 15.0	Pin 6 & Pin 5	4.7E+9	560.0E+6	4.0E+3	120.0E+3



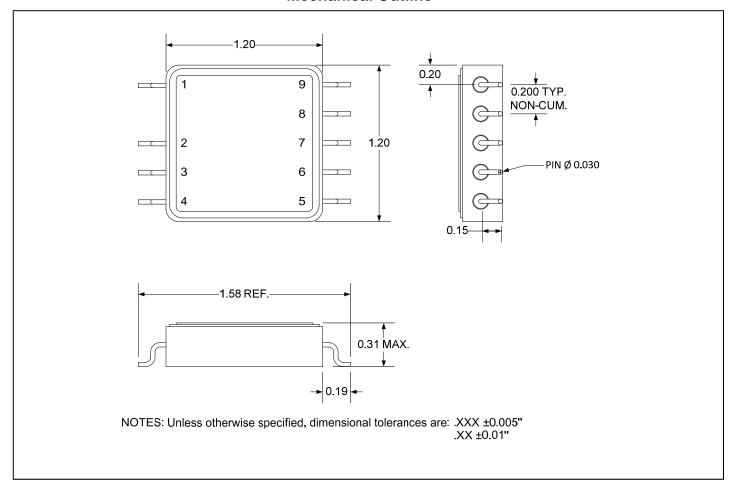
Block Diagrams







Mechanical Outline



Pin Designation Tables *

Single Output

Pin#	Designation
1	Case Ground
2	Input Return
3	+ Input
4	Inhibit
5	- Sense
6	+ Sense
7	Adjust
8	- Output
9	+ Output

Dual Output

Pin#	Designation			
1	Case Ground			
2	Input Return			
3	+ Input			
4	Inhibit			
5	NC			
6	Adjust			
7	- Output			
8	Output Return			
9	+ Output			

^{*} Pin Designations are subject to change



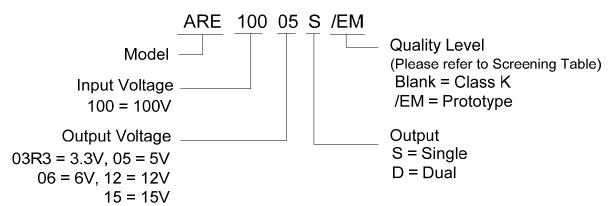
Device Screening

Requirement	MIL-STD-883 Method	No Suffix ②	CK ②	ЕМ ③
Temperature Range	_	-55°C to +85°C	-55°C to +85°C	-55°C to +85°C
Element Evaluation	MIL-PRF-38534	Class K	Class K	N/A
Non-Destructive Bond Pull	2023	Yes	Yes	N/A
Internal Visual	2017	Yes	Yes	①
Temperature Cycle	1010	Cond C	Cond C	Cond C
Constant Acceleration	2001, Y1 Axis	3000 Gs	3000 Gs	3000 Gs
PIND	2020	Cond A	Cond A	N/A
Burn-In	1015	320 hrs @ 125°C (2 x 160 hrs)	320 hrs @ 125°C (2 x 160 hrs)	48 hrs @ 125°C
Final Electrical (Group A)	MIL-PRF-38534 & Specification	-55°C, +25°C, +85°C	-55°C, +25°C, +85°C	-55°C, +25°C, +85°C
PDA	MIL-PRF-38534	2%	2%	N/A
Seal, Fine and Gross	1014	Cond A, C	Cond A, C	Cond A
Radiographic	2012	Yes	Yes	N/A
External Visual	2009	Yes	Yes	①

Notes:

- ① Best commercial practice.
- ② Devices with "/CK" suffix is a DLA class K compliant without radiation performance. No suffix is a radiation rated device but not available as a DLA qualified SMD per MIL-PRF-38534.
- ③ Any Engineering Model (EM) build with the "EM" Suffix shall only be form, fit and functional equivalent to its Flight Model (FM) counterpart, and it may not meet the radiation performance. The EM Model shall not be expected comply with MIL-PRF-38534 flight quality/workmanship standards, and configuration control. An EM build may use electrical equivalent commercial grade components. IR HiRel will provide a list of non-compliance items upon request.

Part Numbering





IR HiRel Headquarters: 101 N. Sepulveda Blvd., El Segundo, California 90245, USA Tel: (310) 252-7105
IR HiRel Leominster: 205 Crawford St., Leominster, Massachusetts 01453, USA Tel: (978) 534-5776
IR HiRel San Jose: 2520 Junction Avenue, San Jose, California 95134, USA Tel: (408) 434-5000
Data and specifications subject to change without notice.



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