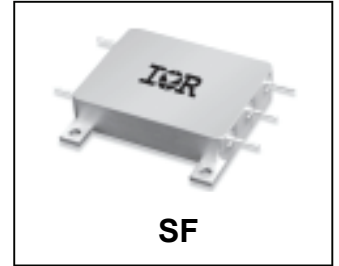


EMI FILTER HYBRID-HIGH RELIABILITY



Description

The SF461 Series EMI filter is designed to provide full compliance with the input line reflected ripple current requirement specified by CE03 of MIL-STD-461C over the extended temperature range while operating in conjunction with the corresponding S-Series of DC-DC converters. The filter is offered as part of a family of high reliability conversion products providing single and dual output voltages while operating on nominal 28V input line. Other converters operating with a similar switching frequency could also benefit by use of this device.

The SF461 filter is hermetically sealed in a seam welded enclosure utilizing axially oriented sealed surface-mountable copper-core pins which minimize resistive DC losses. The package is fabricated with IR HiRel's rugged ceramic lead-to-package seal assuring long term hermetic seal integrity in harsh environments.

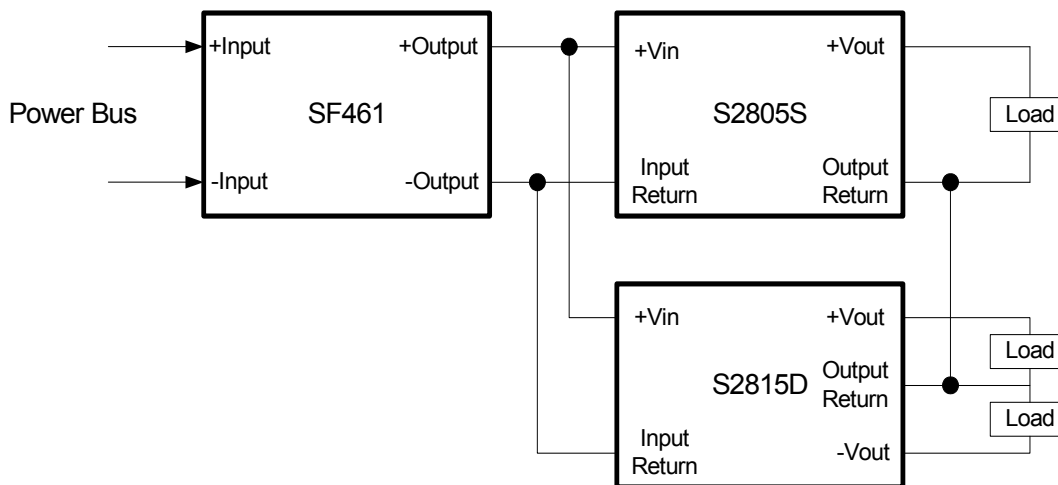
The filter is manufactured in a facility fully qualified to MIL-PRF-38534, and is available in two screening grades. The flight grade is designed with the requirements of MIL-PRF-38534 for class K.

Features

- Up to 2.0 A Output Current
- Attenuation > 60dB @ 500 kHz
- Low Profile Seam Welded Package
- Ceramic Insulated Copper Core Pins
- Operation Over the Temperature Range -55°C to 125°C without Power Derating
- Class K Screened per MIL-STD-38534
- MIL-PRF-38534 Element Evaluated Components
- Enabling S-Series DC-DC Converters to meet CE03 Requirements of MIL-STD-461C
- Derated per MIL-STD-1547 and IEEE-INST-002

The EM grade is processed and screened to a lower grade requirement. Flight grade is tested to meet the complete group "A" test specifications over the wide temperature range with no derating. The filter is designed to meet the derating guidelines of MIL-STD-1547 and IEEE-INST-002.

Typical Connection Diagram



Notes

1. One SF461 filter may be able to accommodate more than two S-Series converters at nominal voltage with rated load while not exceeding maximum power limit.

Absolute Maximum Ratings, Note 1

Input Voltage	-100V to +100V, Note 2
Input Current	3.0A
Lead Soldering Temperature	+300°C for 10 seconds
Case Temperature-Operating	-55°C to +125°C
Case Temperature-Storage	-55°C to +135°C

Specifications $-55^{\circ}\text{C} \leq T_{\text{CASE}} \leq +125^{\circ}\text{C}$, $-100 \leq V_{\text{IN}} \leq +100\text{V}$ unless otherwise specified

Parameter	Group A Subgroup	Conditions	Min.	Nom.	Max.	Unit
Input Voltage		Steady State	-40	—	+40	V_{DC}
		Transient, Notes 2, 5	-100	—	+100	
Output Voltage	1, 2, 3	Continuous	$V_{\text{OUT}} = V_{\text{IN}} - I_{\text{IN}} (R_{\text{DC}})$			V_{DC}
Output Current, Note 3			—	—	2.0	A_{DC}
DC Resistance, Note 4	1	$T_{\text{C}} = 25^{\circ}\text{C}$	—	150	250	$\text{m}\Omega$
Power Dissipation		Maximum Current, $T_{\text{C}} = 25^{\circ}\text{C}$	—	—	1.0	W
Noise Reduction	4, 5, 6	$T_{\text{C}} = 25^{\circ}\text{C}$	—	—	—	dB
		1.0 kHz	-1.0	—	+1.0	
		200 kHz - 500 kHz	40	—	—	
		500 kHz - 10 MHz	60	—	—	
Isolation	1	Any Pin to Case, Tested @ $500V_{\text{DC}}$	100	—	—	$\text{M}\Omega$
Capacitance	1, 2, 3	Measured between any Pin and Case	32	—	48	nF
Device Weight		Slight variations with Case Style	—	30	—	g

Notes to Specifications

1. Operation above maximum ratings may cause permanent damage to the device. Operation at maximum ratings may degrade performance and affect reliability.
2. Device can tolerate ± 100 Volt transient whose duration is $\leq 100\text{ms}$ when $R_{\text{S}} \geq 0.5\Omega$.
3. Derate Output current linearly from 100% at 125°C to 0 at 135°C .
4. DC resistance is the total resistance of the device and includes the sum of the input to output resistance and the return in to return out resistance paths.
5. Derating guidelines do not apply for any input voltage transient conditions.

Typical EMI Filter CE03 Performance Curves

Fig 1. Positive Input Line without an external EMI Filter for $V_{IN} = 28V$ and Rated Load, S2805S

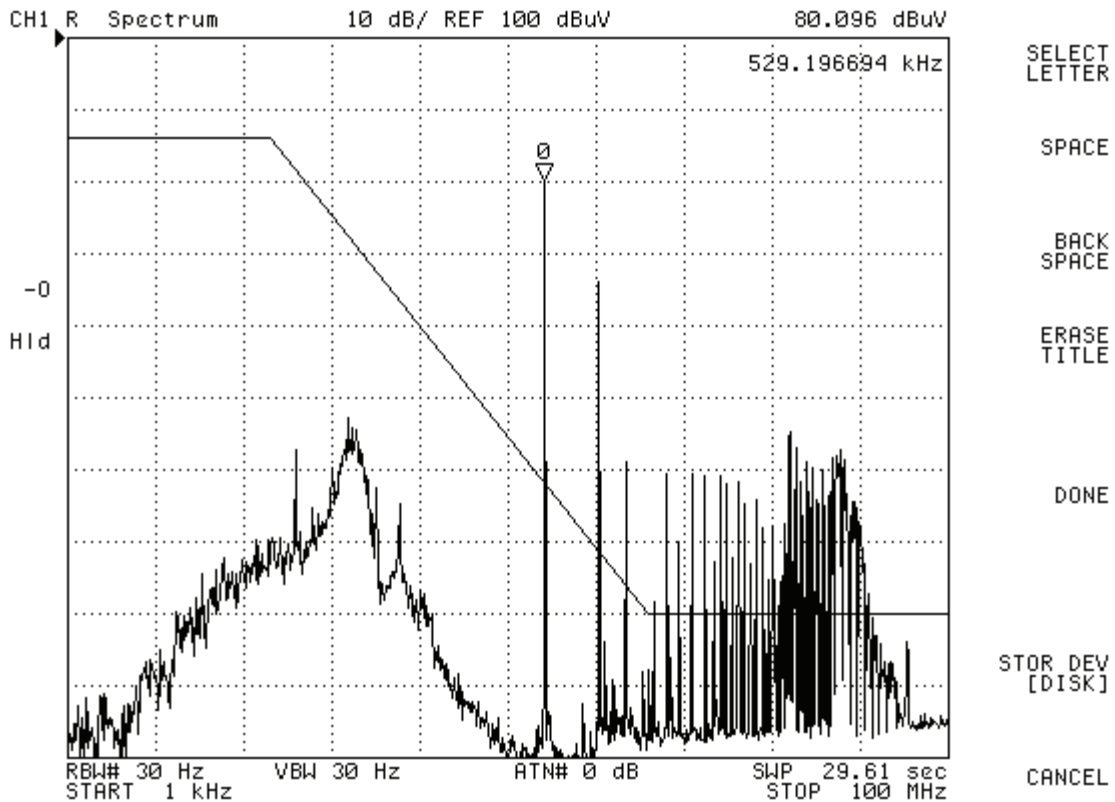


Fig 2. Positive Input Line with SF461 GEN II EMI Filter for $V_{IN} = 28V$ and Rated Load, S2805S



Fig 3. Common Mode without an external EMI Filter for $V_{IN} = 28V$ and Rated Load, S2805S

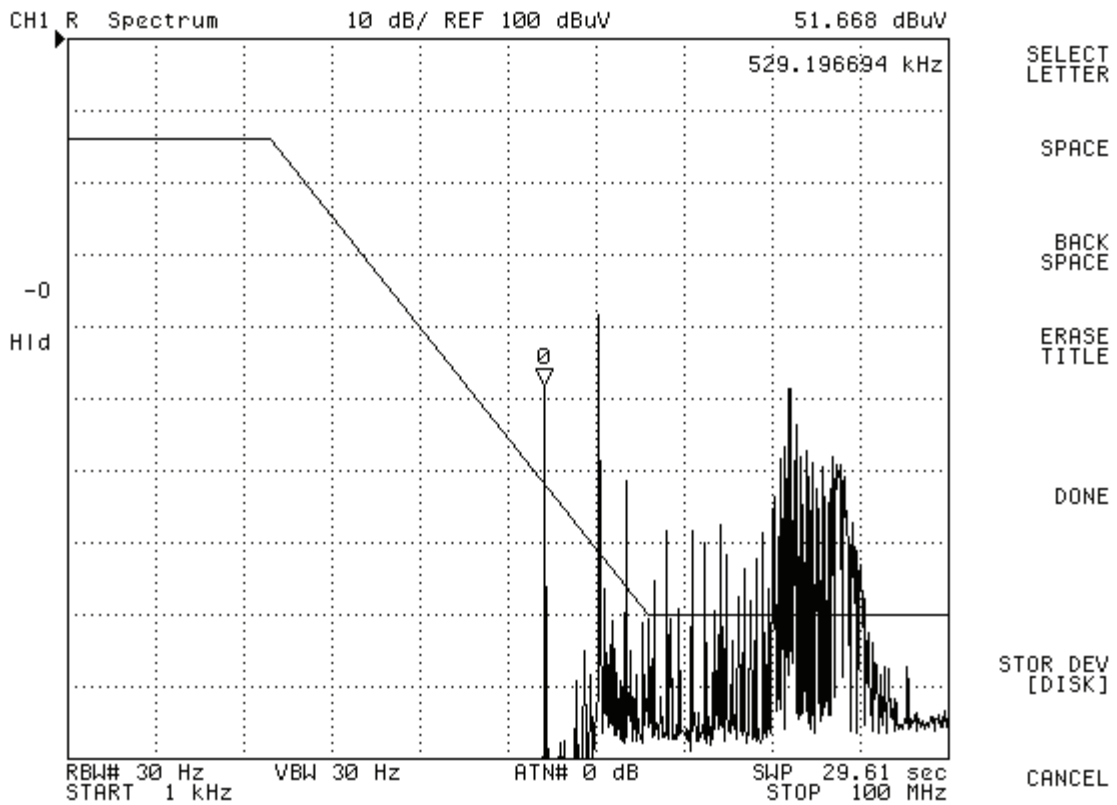
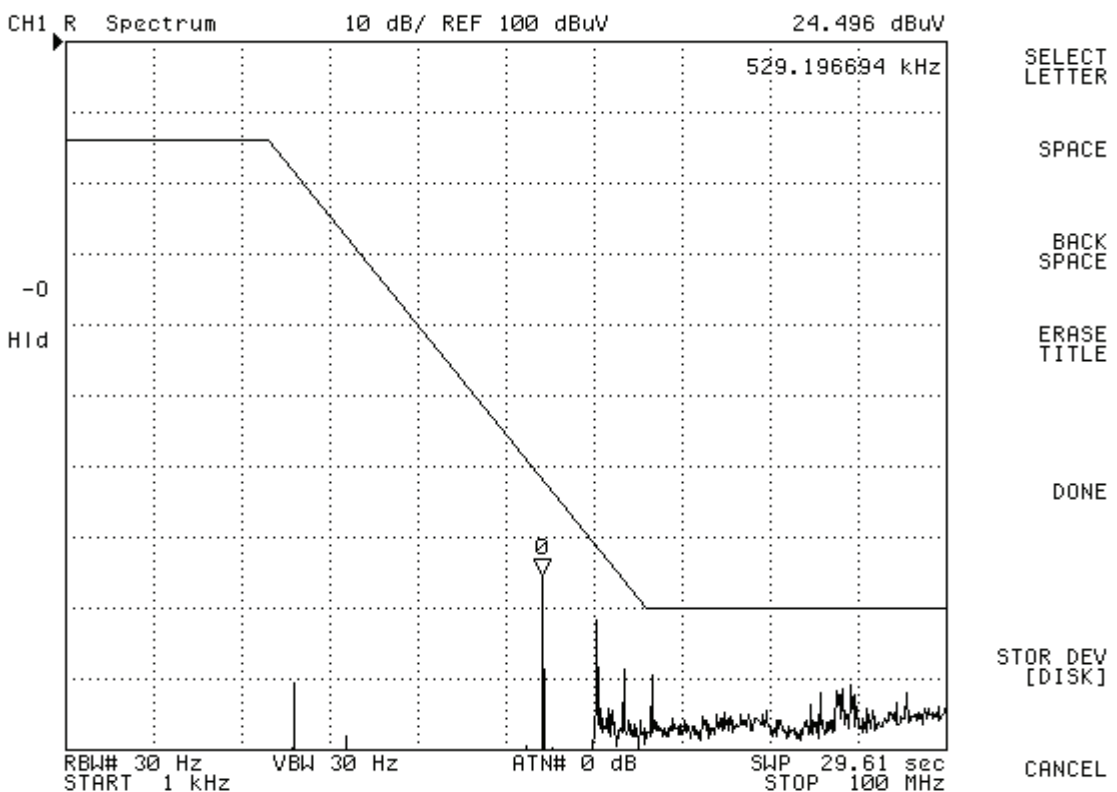


Fig 4. Common Mode with SF461 GEN II EMI Filter for $V_{IN} = 28V$ and Rated Load, S2805S



Mechanical Outline

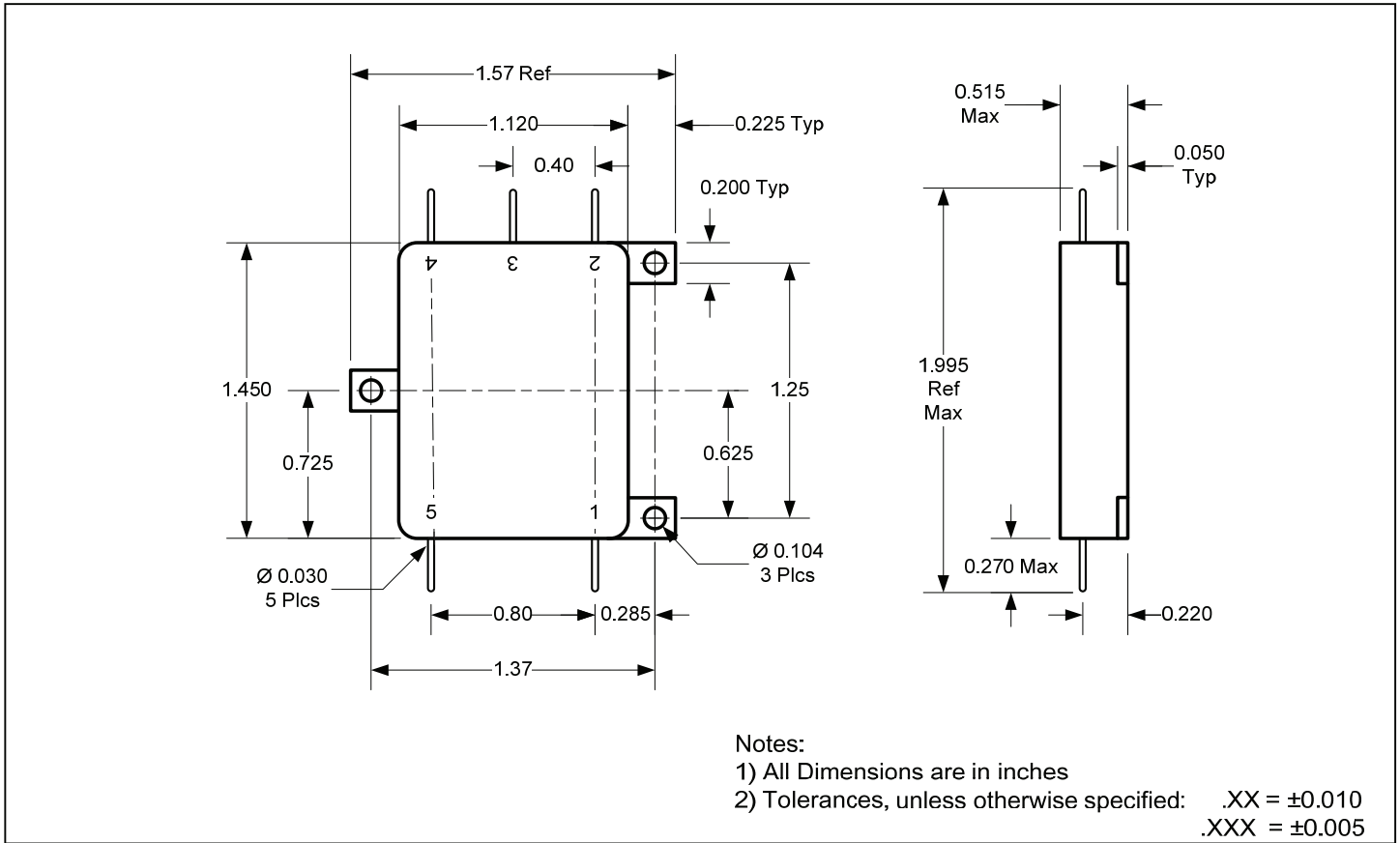
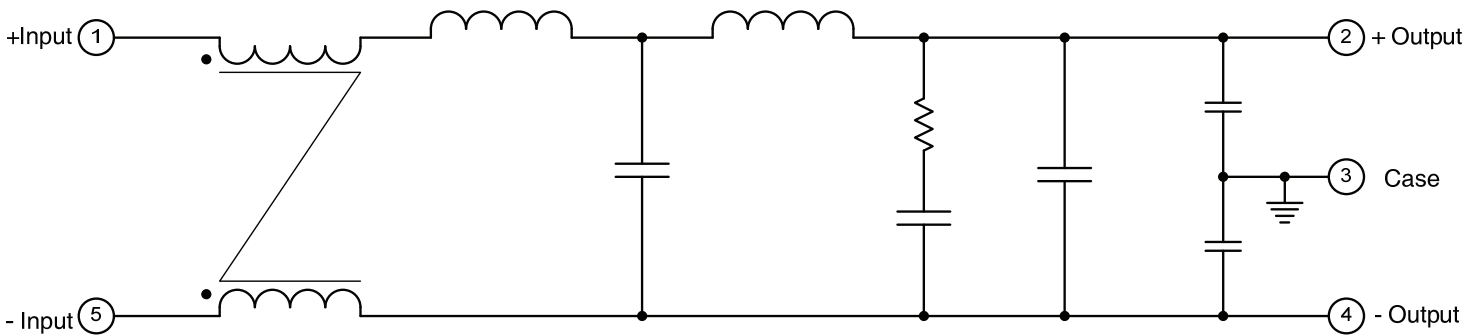


Fig 5. Block Diagram



Pin Designation

Pin #	Designation
1	+ Input
2	+ Output
3	Case Ground
4	- Output
5	- Input

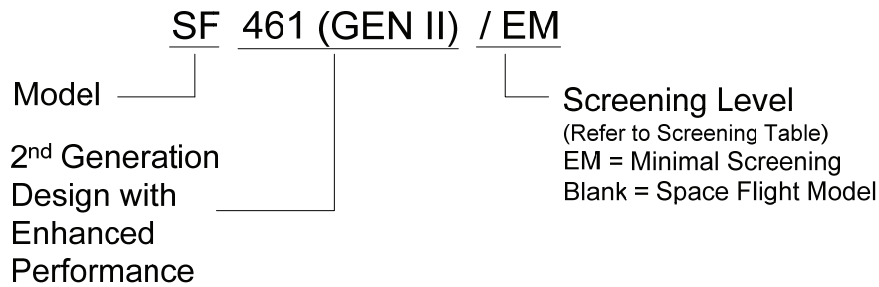
Device Screening

Requirement	MIL-STD-883 Method	Flight No Suffix	/EM Suffix ①
Temperature Range	—	-55°C to +125°C	-55°C to +125°C
Element Evaluation	—	MIL-PRF-38534, Class K	—
Internal Visual	2017	Yes	Yes
Temperature Cycle	1010	Cond C	—
Constant Acceleration	2001	Cond A	—
Burn-in Interim Electrical @ 160 hrs	1015	320 hrs @ 125°C	48 hrs @ 125°C
Final Electrical (Group A) Read & Record Data	MIL-PRF-38534 & Specification	-55°C, +25°C, +125°C	+25°C
PDA (25°C, interim to final)	—	2%	—
Seal, Fine & Gross	1014	Cond A, C	Cond A, C
Radiographic	2012	Yes	—
External Visual	2009	Yes	Yes

Note:

① Any Engineering Model (EM) build with the “EM” Suffix shall only be form, fit and functional equivalent to its Flight Model (FM) counterpart, and it may not meet the radiation performance. The EM Model shall not be expected comply with MIL-PRF-38534 flight quality/workmanship standards, and configuration control. An EM build may use electrical equivalent commercial grade components. IR HiRel will provide a list of non-compliance items upon request.

Part Numbering



IMPORTANT NOTICE

The information given in this document shall be in no event regarded as guarantee of conditions or characteristic. The data contained herein is a characterization of the component based on internal standards and is intended to demonstrate and provide guidance for typical part performance. It will require further evaluation, qualification and analysis to determine suitability in the application environment to confirm compliance to your system requirements.

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